

## CAPABILITIES

**\*CONTACT YOUR DANCO REPRESENTATIVE TO VERIFY PROCESSES BY LOCATION\***

### SPECIFICATIONS:

MIL-A-8625 (TYPES II & III, Classes 1 & 2)  
MIL-STD-171  
MIL-DTL-14072  
AMS 2460  
DPP-5358 (DANCO)  
AMS-2488

*TITANIUM & ALUMINUM ANODIZE ARE ROHS COMPLIANT*

### ANODIZE PROCESS DESCRIPTIONS:

**SULFURIC**  
HARD (SPECIFY THICKNESS)  
NON-DYED  
DYED (SPECIFY COLOR)  
**COLOR TITANIUM**  
**TYPE 2 TITANIUM**

### OTHER PROCESSES:

PTFE  
ELECTROPOLISH  
DEEP-IMAGE  
**CHROME COAT**  
**Electroless Nickel**  
*Steri-*Graphics  
NDT (Liquid Pentrant)  
Epoxy Ink Marking

**\*NADCAP CERTIFIED IN ARCADIA, ONTARIO, SANTA ANA, and WARSAW** (SEE [WWW.DANCO.NET](http://WWW.DANCO.NET) FOR A LISTING OF APPROVED PROCESSES BY LOCATION)

**\*ISO 9001:2008 - WARSAW**

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### CHEMICAL CONVERSION COATINGS:

MIL-DTL-5541 TYPE I AND TYPE II  
\*HEXAVALENT CHROME FREE PROCESSING (ROHS COMPLIANT) ONLY APPLIES TO TYPE II  
MIL-DTL-5541 (CLASS 1A & 3) 1A - MAX. CORROSION PROTECTION  
MIL-STD-171 3 - LOW DIELECTRIC STRENGTH

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### PASSIVATION: (ROHS COMPLIANT) (Salt Spray, Copper Sulfate, and Water Immersion Testing Done On Site)

QQ-P-35 (TYPES II, VI, VII, & VIII) II - MEDIUM TEMPERATURE (W/DICHROMATE)  
ASTM F 86 (TITANIUM) VI - LOW TEMPERATURE  
NITRIC & CITRIC PER ASTM A967 & AMS 2700 VII - MEDIUM TEMPERATURE  
VIII - MEDIUM TEMPERATURE (HIGH CONCENTRATION)

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### GRAINING:

SATIN FINISHES:HAND/MACHINE  
EDGE GRAINING

### POLISHING:

HAND LATHES  
AUTOMATIC

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### BLASTING:

HAND/AUTOMATIC  
TUMBLE BLAST

### DEBURRING:

HIGH ENERGY  
VIBRATORY  
HAND

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### ENGRAVING:

PANTOGRAPH  
COMPUTER

LASER MARKING  
Deep Image Graphics  
VINYL LETTERING  
PAD PRINTING

### SCREEN PRINTING:

MANUAL  
AUTOMATIC

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OTHER SERVICES INCLUDE LABELING, SCREENING, DECAL APPLICATION, TEXTURING AND SPECIAL PACKAGING . MILITARY SPECIFICATIONS, CUSTOMER/OEM REQUIREMENTS, PROTOTYPE AND RESEARCH & DESIGN. \*\*\*POWDER COATING & WET PAINT (PRIMERS, TOPCOATS, SOLID FILM LUBRICANTS) NOW AVAILABLE THROUGH A DANCO AFFILIATE COMPANY.\*\*\*

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